
KIT PART NUMBER 4557029
INSTRUCTIONS FOR THE 455 MONETARY ALIGNMENT KIT.

CHECK THE PARTS RECEIVED IN THIS KIT WITH THE PARTS LIST IN THESE INSTRUCTIONS. IF ANY PARTS ARE MISSING CONTACT THE CRANE MERCHANDISING SYSTEMS' PARTS DEPARTMENT AT 1-800-621-7278.

Read these instructions carefully before installing the kit.
Keep these instructions for part numbers and for future reference.

THIS KIT CONTAINS THE FOLLOWING:

PART NUMBER	DESCRIPTION	QTY
4552340	HINGE DOOR ASSEMBLY FREEZER	1
4552323	GASKET DOOR FREEZER	1
4555139	LOCK - ARM CABINET	4
4552331	BRACKET MAIN DOOR LATCH MOUNT	2

WARNING: Electrical Shock Hazard - Turn machine off before installing this kit.
Failure to do so could result in electrical shock.

1. Read these instructions carefully before installing this kit.
2. Turn the machine OFF with the main switch. Failure to do so could result in an electrical shock.
3. Open the main door so that it forms a 90° angle with the cabinet. Remove and install the new main door gasket (p/n 4552323).
4. Support the outer end of the door and have a friend help steady the it while the old top hinge is removed and the new hinge (p/n 4552340) is installed. Mount and adjust the new hinge so that the four carriage bolts are centered in the slots of the hinge.
5. Remove and replace the Bracket Main Door Latch Mount (p/n 4552331). Install the latch pawls from the old mounts on the new mounts. Adjust the new latch mounts so that the bracket is pushed as far towards the cabinet as the slot will allow and then tighten the (2) mounting screws.
6. Adjust the two main door latches so that a positive over-center index is felt when the leading edge of the Bracket Main Door Mount comes in contact with the roll formed by the front edge of the cabinet.
7. Check the compression of the new gasket by applying a small amount of white lithium grease to the four corners of the main door gasket. Shut the door and latch it closed. Then open the door and look at the imprint that has been left on the sealing surface of the cabinet. Readjust if necessary so that the gasket and grease leave a full, continuous, "footprint" on each corner of the sealing surface.
8. Close and latch the monetary door. If the gap is gone, stop at this point. If there is still a gap, continue to the next step.

9. Remove and install the four Lock-Arm Cabinets (p/n 4555139). Adjust as necessary to achieve alignment with the main door and ensure the monetary door locks securely to the four lock arms.

